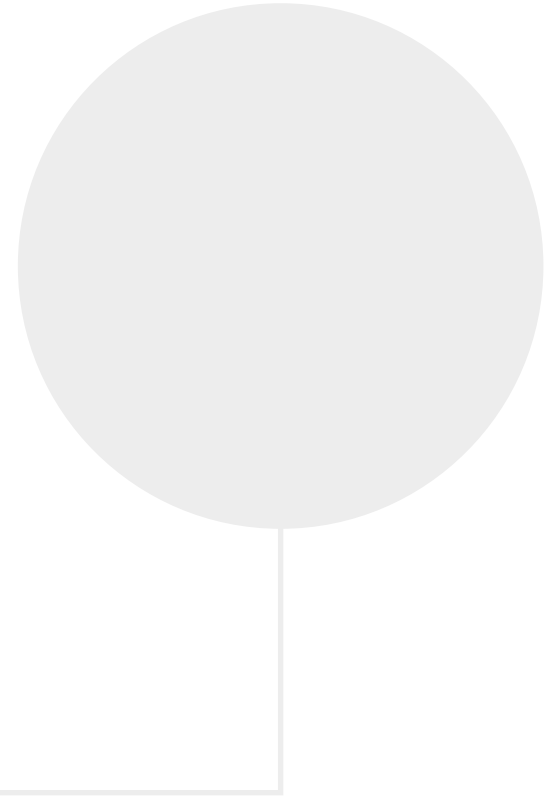


# CASE HISTORY Air Conditioning

On Mikron Multistar CX-24

Downsize your production costs!



## UNBEATABLE PRECISE PERFORMANCE AND SPEED

The Multistar CX-24 controls spindle movements with linear curves. The quickly interchangeable control curves provide processing flexibility, and 24 additional intermediate stations enable measuring, flipping over of the workpiece - also in different shape, monitoring and cleaning procedures in the processing cycle.

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Phone +41 91 610 61 11, mag@mikron.com

[www.youtube.com/mikrongroup](http://www.youtube.com/mikrongroup)  
[www.mikron.com](http://www.mikron.com)



# CASE HISTORY Air Conditioning

## On Mikron Multistar CX-24

### The challenge

- 50+50 million parts per year
- 2 pieces made in SUS03 steel, with turning, drilling & deburring operations
- Tolerances: 2.5µm roundness / ±10µm Cmk 1.67 (systematic sampling 10%)

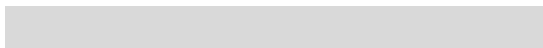


### The traditional solution

Production area: **5000 m<sup>2</sup>**



Required machines: **130**



Efficiency: **80-85%**



**26+26 employees (2 shifts)**



Operations in different clampings:

- Turning 1<sup>th</sup> and 2<sup>nd</sup> phase
- Drilling-milling on mill-turn-machines
- Loading/Unloading manually

### Mikron: The innovative solution

Production area: **850 m<sup>2</sup>**



Required machines: **9 Mikron CX-24 + 10 lathes**



Efficiency: **85-90%**



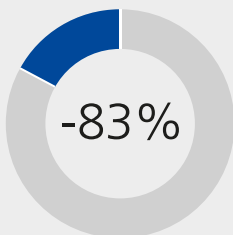
**8+8 employees (2 shifts)**



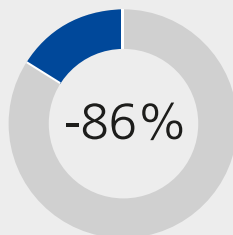
Operations in different clampings:

- Mainly in 1 single clamping
- Loading-unloading mainly automatically

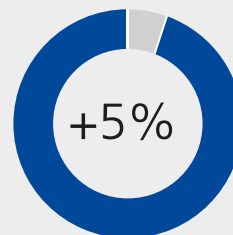
### Your advantage



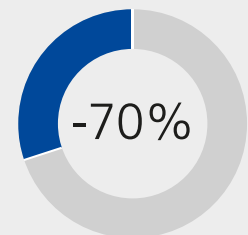
Production area



Machines



Efficiency



Employees